

**Електрожен Деса инверторен MMA DC 1.6-4 мм, 180 А, 230 V,
I-ARC 319C CELLULOSIC**





I-ARC 319CELLULOSIC



180 Amp; input voltage 1Ph 230 Volt
Hot Start; Antisticking; Arc Force.



Description

Code: 286200 only power source

Code: 286280 power source with cables, welding clamps and carry.

Inverter technology power source controlled by microprocessor for MMA and TIG DC welding

- 3 welding arc characteristics: - ELECTRODES - SPECIAL ELECTRODES - TIG DC
- Adjustable ARC Force: for electrodes with difficult arc strike.
- Welding with all types of coated electrodes
- VRD (Voltage Reduction Device) decrease the voltage on the electrode holder during the pauses to improve the operator safety.

Features

Welding current range (Amp): (MMA DC: 10 - 180A)
(TIG DC: 10 - 200A)

Duty Cycle (Amp) (DECA use at 20°C): MMA DC: (180A - 67%) - (160A - 80%)

Duty Cycle (Amp) (EN 60974-1 40°C): MMA DC: (180A - 20%) - (130A - 60%)

Duty Cycle (Amp) (EN 60974-1 40°C): TIG DC: (200A - 20%) - (140A - 60%)

105V

Open circuit Voltage (V):

Rutile: Ø 1,6 - 4,0 mm

Basic: Ø 2,0 - 4,0 mm

Cellulosic: Ø 2,5 - 3,2 mm

Aluminium: Ø 2,5 - 3,2 mm

Ø 1,6 - 4,0 mm

TIG torch electrode: 1 Ph x 230V

5,6 KW

Alimentation volt (50/60 Hz):

Fuse (Amp): 25A

Installation Power (Kw): 25 mm²

5.6

Output connection: 365 x 160 x 273

FEATURES: :
Weight kg ≈:

Dimensions (mm):

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